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High Frequency
Battery Charger

Installation and Operation Manual

POWERHOUSE CHARGERS INDUSTRIAL CHARGER WARRANTY

High Frequency Industrial Battery Chargers

This Warranty Agreement entered into between Powerhouse Chargers and the Original End User is with respect to Powerhouse Chargers motive power battery charger product lines as stated above, for industrial electrical truck battery charging usage.

1.0 GENERAL: Powerhouse Chargers warrants that each new industrial battery charger supplied by it, is of good workmanship and is free from any inherent mechanical defects, provided:

1.1 The product is installed and operated in accordance with generally accepted industrial standards and in accordance with the printed instructions supplied with the charger.

1.2 The charger is used under conditions for which it was designed and is not subject to misuse, negligence or accident.

1.3 The charger receives proper care, protection, and maintenance under supervision of competent personnel.

1.4 The charger is used within the published performance rating for the unit involved.

1.5 The charger is used exclusively by the original end-user and by no other persons.

2.0 PERSONS COVERED: The charger is fully warranted for 3 years from the date of shipment by Powerhouse Chargers to the original end user, with the following exceptions:

2.1 Power transformer is warranted for an additional 5 years parts only F.O.B. St. Louis, MO.

2.2 Primary switch contacts, fuses, bulbs, and filters are not warranted unless found to be defective prior to use.

3.0 LIMITATION OF REMEDY Any claimed defect is subject to Powerhouse Charger's inspection and judgment, after the original user at its expense has returned the defective product to Powerhouse Chargers, St. Louis, MO.

3.1 Powerhouse Charger's liability is limited to the repair of the defect or, at Powerhouse Charger's option, the replacement of the defective parts. During the 3-year warranty period, Powerhouse Chargers will bear all freight, (within the contiguous 48 states) parts, and labor costs per published warranty rate schedule of such repair or replacement. During the last 5 years of the warranty on power transformers, Powerhouse Chargers will bear the cost of replacement parts only; no labor or other services will be provided by Powerhouse Chargers. Powerhouse Chargers shall not be obligated to reimburse the original end user or any other person for any work performed.

3.2 Replacement parts will be warranted for the remainder of the original warranty period as defined above, or for 30 days; whichever is greater.

3.3 Powerhouse Chargers shall not be liable for direct or indirect, special or consequential damages in excess of such repair or replacement. In no event shall the original end user be entitled to recover for contingent expenses resulting from, but not limited to, telephone calls, telegrams, travel expenses, lodging, duties and taxes, labor, rental of replacement equipment, loss of business or profits or other commercial losses.

4.0 USE OF DEFECTIVE PRODUCT: Continued use of a defective charger after discovery of a defect will void all warranties.

5.0 REPAIRED EQUIPMENT: Except as authorized in writing, this warranty does not cover any equipment that has been repaired by any party other than an authorized Powerhouse Chargers service agent.

6.0 MODIFIED EQUIPMENT: This warranty is void if this equipment has been modified without written permission from Powerhouse Chargers.

7.0 NOT COVERED: Failure due to imbalance of incoming A/C line, line harmonics (distortion) or disconnecting the charger while under load will not be covered.

EXCEPT AS STATED ABOVE, ALL OTHER WARRANTIES AND CONDITIONS, EITHER EXPRESS OR IMPLIED, INCLUDING IMPLIED WARRANTIES OR MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED AND ORIGINAL END USER ASSUMES ALL RISK AND LIABILITY RESULTING FROM USE OF THE PRODUCT. POWERHOUSE CHARGERS NEITHER ASSUMES NOR AUTHORIZES ANY PERSON TO ASSUME FOR POWERHOUSE CHARGERS ANY OTHER LIABILITY IN CONNECTION WITH THE SALE OR USE OF THE PRODUCT AND THERE ARE NO ORAL AGREEMENTS OR WARRANTIES COLLATERAL TO OR AFFECTING THIS WRITTEN WARRANTY.

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SAFETY INSTRUCTIONS

WARNING

THIS EQUIPMENT CONTAINS LETHAL VOLTAGE LEVELS. INSTALLATION AND SERVICING MUST BE PERFORMED BY QUALIFIED PERSONNEL

IMPORTANT: SAVE THESE INSTRUCTIONS!

READ AND FOLLOW ALL INSTRUCTIONS BEFORE INSTALLING, OPERATING, OR SERVICING CHARGER. ANY DEVIATION CAN CAUSE SERIOUS AND PERMANENT DAMAGE. FAILURE TO FOLLOW THE INSTRUCTIONS VOIDS THE WARRANTY.

1. Install and ground the charger in accordance with the National Electric Code and your local electric code. Failure to properly ground the charger could result in a fatal electric shock.
2. "CAUTION" – Risk of fire. Use only on circuits provided with 30 amperes branch circuit protection in accordance with the National Electrical Code, NFPA70.
3. To reduce the risk of fire, install chargers on a surface of non-combustible material, such as concrete, stone, brick or grounded metal.
4. This charger has been designed to charge many chemistries of battery, the appropriate charge algorithm for the chemistry of battery to be charged must be set in the controller. (Lead-acid flooded or sealed, Ni-Cad and Lithium Ion)
5. Connect only batteries of the same number of cells as listed on the charger nameplate. Damage to the battery could occur, particularly if the battery has fewer cells than the rating of the charger.
6. Do not touch uninsulated parts of the output connector or battery terminals. A possibility of serious electrical shock exists.
7. During charge, batteries produce hydrogen gas, which can explode if ignited. Never smoke, use an open flame, or create sparks in the vicinity of the battery. Ventilate well when the battery is in an enclosed space.
8. Do not connect or disconnect the battery plug while the charger is on. Doing so will cause arcing and burning of the connector possibly resulting in charger damage or battery explosion and will void the charger warranty.
9. Lead-acid batteries contain sulfuric acid, which is caustic and can cause chemical burns to the skin. Refer to the battery manufacturer's instructions for safe handling of batteries. Use proper personnel protective equipment. Do not get in eyes, on skin, or on clothing. In cases of contact with eyes, flush immediately with clean water for 15 minutes. Seek medical attention immediately.
10. Do not operate the charger with any panels removed. De-energize all AC and DC power connections before servicing the charger.
11. The charger is not for outdoor use. Do not expose the charger to water spray, rain or snow.
12. Do not operate the charger with damaged cables, including cables with exposed conductors or damaged connectors. Replace damaged cables before operation.
13. Do not operate the charger if it has been dropped, received a sharp blow, or otherwise damaged in any way. Call your service representative.

SECTION 1 - INSTALLATION

1.1. Receiving

Immediately upon receipt of the charger, check it against the shipping invoice to ensure the shipment is complete and undamaged.

Examine the outside of the packing for signs of rough handling before accepting the charger from the carrier.

If there is evidence of damage, the receipt should be signed, and both copies (carrier's and receiving copies) marked "Shipment Received Damaged". The carrier's representative should be called immediately and asked to make a "Carrier's Damage Report".

If concealed damage is later detected, the carrier should be called and requested to make a "Carrier's Inspection for Concealed Damage Report".

After inspection by the carrier, arrangements should be made with the charger representative to have the charger repaired before placing it in service.

When contacting your charger representative for assistance on a damage claim or shipment error, provide the Model, and Serial Number of the charger, and a full description of the damage or error.

It is good practice to move the charger to the installation site before uncrating. When using bars, hammers, etc. for uncrating, use care to avoid damage to the charger.

WARNING: To reduce the risk of fire, install the battery charger on a non-combustible surface such as concrete, stone, brick, or steel. DO NOT operate the charger on its shipping skid materials.

1.2. Location

For the best operating conditions and longest life, take care in selecting an installation site. Avoid locations exposed to high humidity, temperature extremes or dust. Moisture condensing on machine parts and electrical components can cause corrosion, which seriously affects operation, efficiency and life. The charger is designed to be used in an ambient temperature of 0-40°C and a relative humidity of 0-90% non-condensing. All units are designed for floor mounting. Standard cases may be stack-mounted if required, up to 3 high. If so, optional stacking brackets are required and available. Consult factory.

Dust and dirt will also decrease heat radiation from heat-generating components, such as transformers and diodes. This will result in higher operating temperatures and shorter life. Adequate air circulation is needed at all times in order to ensure proper operation. Provide a minimum of 6 inches of free air space at the sides and rear of the charger. The front of the charger must remain unobstructed for serviceability.

1.3. Line Voltage

Q chargers are designed and shipped set for a specific AC line voltage range. The nominal AC line voltage is noted on the charger nameplate. Before connecting the charger to the AC service, it should be verified that the charger AC voltage matches the available AC service voltage.

1.4. AC Service Requirements

Follow local code requirements if they are different than the instructions in this manual. Refer to Table 1-1, to determine the correct ratings for the AC cable, AC fuses, and AC service disconnect switch for the line amperes as listed on the nameplate of the charger for the available AC voltage.

“CAUTION” – Risk of fire. Use only on circuits provided with 30 amperes branch circuit protection in accordance with the National Electrical Code, NFPA70.

Line Amperes	Disconnect Switch	Fuse Size Amps
000.0 - 02.5	30A	05
003.0 - 04.5	30A	07
005.0 - 07.5	30A	10
008.0 - 11.0	30A	15
011.5 - 15.5	30A	20
016.0 - 18.0	30A	25
018.5 - 22.0	30A	30
022.5 - 27.0	60A	35
027.5 - 32.0	60A	40
032.5 - 40.0	60A	50
040.5 - 48.0	60A	60
048.5 - 64.0	80A	80
065.0 - 80.0	100A	100
081.0 - 95.0	125A	125
096.0 - 125.0	150A	150

For voltages up to 240, use a 240 volt disconnect switch.

For voltages greater than 240 to 600, use a 600 volt disconnect switch.

- Three conductors and ground wire required for three-phase

1.5. Connecting AC Service to the Charger

Three-Phase Models

Connect the AC service to the L1, L2 and L3 terminals located on the AC connection block.

1.6 Grounding the Charger

The charger must be grounded to the AC system ground for personnel safety.

The green ground wire in the AC input wiring must be connected to the charger ground stud identified by a green dot and ground symbol.

1.7 Battery Connector and Charging Cable

Verify that the connectors on both the battery and the charger are attached so that the positive output terminal of the charger is connected to the positive battery terminal.

**CAUTION: If the polarity is reversed, the DC fuse will blow.
If in doubt, check the polarity with a DC voltmeter.**

SECTION 2 - OPERATION

2.1 DESCRIPTION

The 046-0472 charger control provides fully automatic battery charging. The presence of a battery is detected by the control and causes a charge cycle to begin automatically. The control has charging profiles that handle standard flooded, gel-cell, and sealed lead-acid batteries. Each charging profile, or algorithm, uniquely controls the output current and voltage to optimally charge a particular type of battery, based on battery manufacturer's recommendations. The control can be set to start charging at a certain time of day. It can be used with the TOBi[®] Battery Management System.

The front panel has a 16 character LCD display which normally shows charging amps and volts per cell along with a periodic message showing the charger state. This display also presents messages if an abnormal charge indication is detected. A yellow 'Charging' indicator lights while the charger is charging. A green 'Complete' indicator lights when the charge is complete. A red 'Fault' indicator lights if an abnormal charge indication is detected.

A 16-key keypad allows the user to display various parameters and to customize the operation of the charger.

PROGRAMMING

A minimum of five parameters must be programmed for proper operation: 1) the time of day and date, 2) the algorithm, which is determined by the type of battery being charged, 3) the amp-hour rating of the battery which is obtained from the charger data plate, 4) the nominal battery voltage which is obtained from the charger data plate, and 5) the current shunt rating which is imprinted on the side of the current shunt located inside the charger. Gather this information before programming the control.

Press the SET key to enter the programming mode. The display shows '**SET PARAMETER**'. Then another key or keys are pressed for the parameter to be programmed. The display then shows a brief description of the parameter and its current value. The parameter is changed by entering a new value using the numeric keys on the keypad. Data entry is from left to right. If more than four digits are entered, the left-most digits scroll off the left end of the display. If an incorrect number is keyed in, press 0 four times to scroll the bad number off the display and continue entering the correct value. (Note that if no keys are pressed within about 8 seconds, the programming mode times-out and the control returns to the normal '**#A #.##VC**' display). Once the value is entered, press ENTER. If the value entered is correct, the display shows '**PARAMETER SAVED**' to confirm the value. (If an incorrect value is entered the display shows '**!! ERROR !!**' and then returns to the normal '**#A #.##VC**' display.)

Some of the programming parameters can be locked out to prevent a user from intentionally or unintentionally changing the settings. When a parameter is locked, a lock appears on the display and the value cannot be changed. Refer to the section on jumper settings for information on locking out parameters.

1. Setting the Time-of-Day

Press SET, then CLOCK. The display shows '**TIME OF DAY**' followed by '**TD:**' and then the time-of-day. Time is entered in 24 hour format (military time). If the actual time is 3:27 PM, it is entered as 15.27. Enter the correct local time using the numeric keys on the keypad. Press ENTER to save it.

2. Setting the Date

The date is set in 3 steps, first the month, then the day, then the year. Press SET, then 5, and then CLOCK. The display shows '**MONTH (1-12)**' followed by '**MO:**' and the month, 1-12. Enter the month using the numeric keys on the keypad and press ENTER to save it. If the month is accepted, the display then shows '**DAY (1-31)**' followed by '**DY:**' and the day-of-month, 1-31. Enter the day using the numeric keys on the keypad and press ENTER to save it. If the day is accepted, the display then shows '**YEAR (0-99)**' followed by '**YR:**' and the year, 0-99. Enter the year using the numeric keys on the keypad and press ENTER to save it.

3. Setting the Algorithm

Some algorithms have additional parameters that must be set for proper operation. Refer to table 2 to determine which algorithm to use for your charger and battery type, as well as any additional parameters that need to be set. If uncertain about which algorithm to use, contact the factory before attempting to program the control.

Press SET, then 5, then START. The display shows 'CHARGE ALGORITHM' followed by 'AL:' and the algorithm number. Enter the algorithm number using the numeric keys on the keypad and press ENTER to save it.

4. Setting the Amp-Hour Rating

Press SET, then 0. The display shows 'BATTERY AH SIZE' followed by 'BS:' and the battery size in amp-hours. Enter the amp-hour rating using the numeric keys on the keypad and press ENTER to save it.

5. Setting the Battery Voltage

Press SET, then 5, then 4. The display shows 'BATTERY VOLTAGE' followed by 'VR:' and the battery rating in volts. Enter the voltage rating using the numeric keys on the keypad and press ENTER to save it. **Note: If the battery voltage rating is higher than 80V, an attenuating resistor should be installed in the charger wire harness. The value of the resistor should be:**

<u>Voltage Rating</u>	<u>Resistor</u>
81-160V	24kΩ
161-240V	48kΩ
241-320V	72kΩ
321-400V	96kΩ

6. Setting the Current Shunt Rating

Press SET, then 5, then 5 again. The display shows 'SHUNT RATING' followed by 'SR' and the shunt rating in amps. Enter the shunt rating using the numeric keys on the keypad and press ENTER to save it.

OPTIONAL PARAMETERS

Setting the Cable Resistance

The cable resistance parameter is used to adjust the charger to compensate for extra long charging cables. To set the parameter, connect a proper sized battery to the charger and allow the charge to start and the current to stabilize. Press VOLTS twice to display the full battery voltage. Measure the voltage at the battery terminals using a calibrated DC volt meter. If the readings differ, calculate the resistance as $(V_{\text{charger}} - V_{\text{battery}}) / \text{current}$. To change the setting, press SET, then 3. The display shows 'CABLE RESISTANCE' followed by 'CR:' and the resistance in mΩ (milliohms). Enter the new value and press ENTER to save it. Repeat this process as needed until the voltage readings are the same.

Setting Start Times and Peak Energy Block Out

The control has two different ways to delay the start of a charge cycle. They are the time of day start and delayed start parameters. The time of day start setting allows the charger to start only at the specified time regardless of when the battery is connected. The delayed start setting delays the start of the charge the specified amount of time after the battery is connected (Note: If both parameters are set, the control uses the time of day start). The control also has energy management settings which allow a peak energy time to be blocked out. If a battery is connected and charging during this time, the charger turns off and displays 'ENERGY SAVE ON'. Once the period has ended, the charger resumes from where it left off. All of these parameters are grouped together. To set these parameters, press SET, then START. The display shows 'TIME OF DAY STRT' followed by 'TS:' and the time of day start setting. Enter the desired time (99:99 to disable) and press ENTER. The display shows 'DELAY START TIME' followed by 'DS:' and the delay time. Enter the desired delay time and press ENTER. The display shows 'ENERGY SAVE ON' followed by 'PS:' and the peak period start time. Enter the desired time of day for the start of the peak period (99:99 to disable) and press ENTER. The display shows 'ENERGY SAVE OFF' followed by 'EP:' and the peak period end time. Enter the desired time of day end of the peak period (99:99 to disable) and press ENTER to save it.

Setting the Automatic Watering

The control has the ability to automatically water the battery. A 24VAC solenoid/valve must be installed (refer to charger schematic) and the battery must have a single point watering system installed. To set the automatic watering, press SET, then 5, then 1. The display shows '**WATERING MODE**' followed by '**WA:**' and the watering mode setting. Enter the desired mode (0:disable watering, 1:water every charge cycle, 2:water after equalize only) and press ENTER to save it. If watering is enabled, the display shows '**WATERING CYCLES**' followed by '**WC:**' and the number of watering cycles. Enter the desired number of cycles (each cycle is 15 seconds on and 45 seconds off) and press ENTER to save it.

Setting Automatic Equalize

The control has the ability to automatically equalize the battery based on the number of cycles or on a specific day of the week. The equalize cycle can also be delayed a specified amount of time. To set the automatic equalize parameters, press SET, then 5, then 3. The display shows '**EQUALIZE CYCLES**' followed by '**EC:**' and the number of cycles before equalize occurs. Enter the desired number of cycles (0 to disable) and press ENTER. The display shows '**EQUALIZE DAY**' followed by '**ED:**' and the equalize day. Enter the desired day (0 to disable, 1-7 for Sunday-Saturday) and press ENTER. The display show '**DELAYED EQUALIZE**' followed by '**DE:**' and the equalize delay time. Enter the desired delay time and press ENTER to save it.

Setting Cool Down Time

The control has the ability to set a cool down time to allow the battery to cool before it is used or to display the elapsed time to determine the coolest battery. To set the cool down time, press SET, then 5, then 7. The display shows '**COOL DOWN TIME**' followed by '**CT:**' and the cool down time. Enter the desired time and press ENTER. If a time is set, the display shows '**COUNT DIRECTION**' followed by '**TU:**' and the direction. Enter the desired setting (0:count down, 1:count up) and press ENTER to save it. If the direction is set to count down, the battery ready light does not come on until the cool down time has elapsed. If the direction is set to count up, the battery ready light comes on when the charge is complete and the elapsed time since the charge completed is displayed.

Setting Automatic Refresh

To set the automatic refresh interval, press SET, then 5, then 8. The display shows '**REFRESH TIME**' followed by '**AR:**' and the refresh interval time. Enter the desired interval for automatic refresh (00:00 to disable) and press ENTER. A refresh consists of 30 minutes of charging at the equalize current.

Setting Charger Alerts

To set the alert parameter, press SET, then 5, then 0. The display shows '**ALERT ENABLE**' followed by '**AO:**' and the alert setting. Enter the desired setting (0:disable alerts, 1:enable alerts) and press ENTER. The display shows '**ALERT INTERVAL**' followed by '**AI:**' and the alert interval in seconds. Enter the desired setting and press ENTER. With alerts enabled, the control displays a message describing the charger state at the set interval.

Setting Automatic Start Mode

To set the automatic start mode, press SET, then STOP. The display shows '**AUTO START MODE**' followed by '**AS:**' and the automatic start setting. Enter the desired setting (0: manual start, 1:auto start, 2:auto start on AC) and press ENTER. If manual start is set, the charger never starts automatically. When the battery is connected, the display shows '**CHARGER OFF**'. Press STOP to manually start the charge. Also, in manual start mode the charger does not begin a refresh or automatic equalize cycle once the charger has turned off. If auto start on AC is set, the charger begins a new charge cycle whenever AC power is removed and restored to the charger. This is useful in applications where the charger is permanently connected to the battery and a charge cycle is initiated by plugging in the charger AC power cord.

Setting the Other Parameters

If the charger is part of a TOBi® Battery Management System then the charger identifier (ID) must be set. This and other additional parameters are programmed in a manner similar to that above. Table 1 describes the parameters and key-strokes used for programming them. When more than one parameter is in the same row of the table, the control automatically sequences through the additional parameters.

JUMPER SETTINGS

Refer to figure 1 for jumper locations.

Jumper location J4 is used to lock or unlock certain parameters from programming mode.

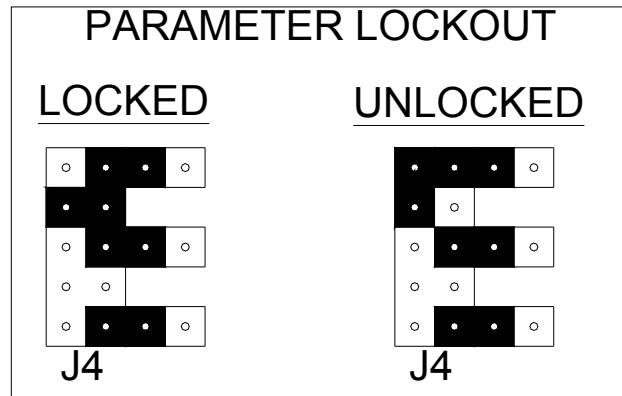


Table 1. Programmable Parameter List

First Key	Second Key	Third Key	Parameter(s)	Description	Allowable Settings	Default	Notes	Locked
SET	SET	none	none	n/a	n/a	n/a		
SET	1 (AMPS)	None	SA	Set Amps	0.0-100.0 (A/100Ah)	0.0	3	•
SET	2 (VOLTS)	None	SV	Set Volts	0.0-999.9 (V)	0.0	3	•
SET	3 (AH)	None	CR	Cable Resistance	0-25 (mΩ)	2		
SET	START	None	TS	Time of Day Start	00:00-23:59; 99:99 (disable)	99:99		
			DS	Delayed Start	00:00-24:00 (hh:mm)	00:00		
			PS	Energy Management Peak Start	00:00-23:59; 99:99 (disable)	99:99		
			EP	Energy Management Peak End	00:00-23:59; 99:99 (disable)	99:99		
SET	4 (TOC)	None	ST	Set Charge Time	00:00-99:99 (hh:mm) (99:99 runs forever)	00:00	3	•
SET	5	SET	none	n/a	n/a	n/a		
SET	5	1 (AMPS)	WA	Watering Enable	0 (disable); 1 (every cycle); 2 (after equalize)	0		
			WC	Watering Cycles	0-60 (15s ON/ 45s OFF)	0		
SET	5	2 (VOLTS)	CV	Charge Cutoff Voltage	1.40-3.55 (v/c)	2.80	2	•
SET	5	3 (AH)	EC	Equalize by Number of Charges	0-100	7	2	
			ED	Equalize by Day	0(disable); 1-7(Sun-Sat)	0	2	
			DE	Equalize Delay Time	00:00-24:00 (hh:mm)	00:00	2	
SET	5	START	AL	Charge Algorithm	See table 2	n/a	1	•
SET	5	4 (TOC)	VR	Battery Voltage Rating	12-999 (V)	24		•
SET	5	5 (VER.)	SR	Charger Shunt Rating	50-600 (A)	200		•
SET	5	6 (I.D.)	EM	Equalize Mode	0 (None); 1(Normal)	1	2	•
			EI	Equalize Current	0.1-10.0 (A/100Ah)	5.0	2	•
SET	5	CLOCK	MO	Month	1-12 (Jan-Dec)	n/a		
			DY	Day (of the month)	1-31	n/a		
			YR	Year	0-99 (years since 2000)	n/a		
SET	5	7 (TEMP)	CT	Cool Down Time	00:00-24:00 (hh:mm)	0:00		
			TU	Count Up/Down	0(count down); 1(count up)	0		
SET	5	8 (% RET.)	AR	Auto Refresh Time	00:00-72:00 (hh:mm) (0:00 disables)	0:00		
SET	5	9 (80%)	TP	DVDT Trip Point	1.20-2.55 (v/c)	2.38	2	•
SET	5	ENTER	N2	F2 Indication Disable	0 (enable); 1 (disable)	1	2	
			N3	F3 Indication Disable	0 (enable); 1 (disable)	0	2	•
			N4	F4 Indication Disable	0 (enable); 1 (disable)	0	2	•
			N6	F6 Indication Disable	0 (enable); 1 (disable)	0	2	•
SET	5	=	ET	Equalize Time	00:00-24:00 (hh:mm)	3:00	2	•
SET	5	0 (TEST)	AO	Alert On Enable	0 (disable); 1 (enable)	1		
			AI	Alert Interval	10-60 (s)	60		
SET	5	STOP	BC	Battery Module Comm. Enable	0 (disable); 1 (enable); 2 (enable and upload alg.)	0		
SET	6 (I.D.)	None	ID	Charger I.D. (for Tobi or I'm Cool)	1-1000; 9999	9999		
SET	CLOCK	none	TD	Time of Day (Clock)	00:00-23:59 (hh:mm)	n/a		
SET	7 (TEMP)	none	OT	OK to Charge Temp	0-185 (°F) (0 disables sensor)	0	2	
			LT	Low Charge Temp	0-185 (°F)	115	2	
			NT	No Charge Temp	0-185 (°F)	125	2	
SET	8 (% RET.)	none	CF	Charge Back Factor	0-150 (% of AH rating) (0 disables)	120		•
SET	9 (80%)	none	MP	Max Power Rating	0.1-100.0 (kW)	100.0	2	•
SET	ENTER	none	custom alg.				1,2,3	•
SET	=	none	CU	DVDT Periods	0-15 (5 minutes each)	5		•
SET	0 (TEST)	none	BS	Battery AH Rating	100-2200 (Ah)	0		•
SET	STOP	none	AS	Auto Start Mode	0 (manual start); 1 (auto start); 2 (auto start on ac)	1		

Notes:

- The Algorithm is set for the particular charger and battery type. If you are unsure of which algorithm to use, consult factory before setting.
- These parameters are part of the algorithm. Any changes made to these are overwritten whenever the algorithm parameter is set.
- These parameters are only used for certain algorithms. Consult the factory before changing any unfamiliar parameters.

Table 2. Algorithm List

<u>Algorithm</u>	<u>Battery Type</u>	<u>Algorithm Type</u>	<u>Description</u>
1	Flooded Lead-Acid	Normal DVDT	Phase 1: Constant current at the start rate until 2.38 v/c. Phase 2: Constant Voltage at 2.38 v/c until dvdt or the current falls to 5A/100Ah Phase 3: Constant Current at 5A/100Ah until dvdt. Phase 4: not used. *Additional Settings: start rate = SA parameter.
10	Any	Shop Charger	Phase 1: Constant current at the start rate until the float voltage is reached or for the total run time . Phase 2: Constant voltage at the float voltage for the remainder of the total run time . Phase 3: not used. Phase 4: not used. *Additional Settings: start rate = SA parameter. float voltage = SV parameter. total run time = ST parameter.
20	Flooded Lead-Acid	Freezer Application	Phase 1: Constant current at the start rate until 2.45v/c. Phase 2: Constant voltage at 2.45v/c until the current falls to 5A/100Ah or dvdt. Phase 3: Constant current at 5A/100Ah for 1.5 hours. Phase 4: not used. *Additional Settings: start rate = SA parameter.
21	Flooded Lead-Acid	Opportunity 80% SOC max	Phase 1: Constant current at the start rate until 2.40 v/c. Phase 2: Constant voltage at 2.40v/c until the current falls to 14A/100Ah or dvdt. Phase 3: not used. Phase 4: not used. *Additional Settings: start rate = SA parameter.
22	Flooded Lead-Acid	Opportunity 100% SOC max	Phase 1: Constant current at the start rate until 2.42 v/c. Phase 2: Constant Voltage at 2.42 v/c until dvdt or the current falls to 5A/100Ah Phase 3: Constant Current at 5A/100Ah until dvdt. Phase 4: not used. *Additional Settings: start rate = SA parameter.
23	Sealed Lead-Acid	VRLA	Phase 1: Constant current at the 16.5A/100Ah until 2.35 v/c. Phase 2: Constant Voltage at 2.35 v/c until the current falls to 2A/100Ah or dvdt or 3.5 hours. Phase 3: Constant Current at 2A/100Ah until dvdt or the remainder of the 3.5 hours from phase 2. Phase 4: not used.

* Refer to table 1 for information on how to program Additional Settings.

OPERATION

If alert messages are turned on, periodically a message shows for about 2 seconds in the display. With no battery connected, the control displays '**0A 0.00VC**', and a '**PowerHouse**' alert is shown. When a battery is connected, a lamp test is performed. The charge begins and the yellow CHARGING indicator lights and the display show '**CHARGE PHASE 1**' periodically along with the charging amps and battery v/c. If equalize is active, an '=' appears on the left side of the display to indicate an equalizing charge.

When phase 1 is completed, the charger starts phase 2 of the charge cycle. The display shows '**CHARGE PHASE 2**' along with the charging amps and battery v/c. Depending on the charger and battery type, the charger may utilize up to 4 phases to complete a charge.

During the equalize portion of the charge cycle the display shows '**EQUALIZING**' periodically along with the charging amps and battery v/c.

When a charge is finished, the charger automatically turns off. The display shows '**BATTERY READY**' and the green COMPLETE indicator lights. The battery may then be disconnected at any time.

EQUALIZE CHARGE

Over time batteries can develop inequalities in cell charge. This can lower the effective capacity of the battery and shorten life. An equalizing charge re-balances the charge in the battery cells. Perform an equalize charge if any of the following conditions exist:

1. On flooded batteries the specific gravity of any cell at the end of charge is 20 points less than the average of all the cells.
2. The on-charge voltage of any cell at the end of charge is 20 millivolts less than the average of all the cells.
3. The battery has been stored for 30 days.

The control can perform an equalize automatically based on the number of charge cycles or on a specific day of the week. Normal equalize consists of an additional 3 hour charge time at the end of a normal charge cycle.

The control is set at the factory to perform a normal equalize every 7 charging cycles for flooded lead-acid batteries.

The control can also perform an equalize charge when requested manually. Press the = key. An '=' appears on the left side of the display indicating an equalize charge for the current charge. If no battery is connected, the equalize occurs on the next charge cycle to allow the cells to equalize their charge.

The auto-equalize or manual equalize charge can be cleared by pressing the = key again. The next auto equalize charge occurs after the programmed number of charge cycles.

THERMAL SENSOR OPERATION

The control has the ability to read the battery temperature with an optional thermal sensor. In order for the sensor to function properly, it must be enabled in the control. This is accomplished by setting the 'OK to charge temp' (OT) parameter to a non-zero value (see table 1). This value indicates the maximum temperature that allows the charge to start. If the battery is above this temperature when it is connected, the control displays the temperature and waits for the battery to cool down before starting the charge.

If the thermal sensor is enabled and is missing or damaged, the control displays an F11 indication when the battery is connected.

The 'Low charge temp' (LT) parameter indicates the temperature at which the charge current is reduced to limit the temperature rise of the battery. The current is reduced proportional to the amount the battery temperature exceeds the limit.

The 'No charge temp' (NT) parameter indicates the temperature at which the charge is terminated. If this temperature is reached during charge, the charger shuts down and displays an F2 indication.

Refer to the battery manufacturers recommendations before setting these parameters.

If the thermal sensor is enabled, the battery voltage milestones on charge (trip point, cutoff, etc.) are compensated by 2.5mV/C per degree F (1.5mV/C per degree F for NiCad) above or below 77 degrees F. If the temperature is below 77 degrees, the voltage is adjusted up and if the temperature is above 77 degrees, the voltage is adjusted down.

TOBI® PI OPERATION

The control has the ability to communicate with a Tobi® PI battery module. In order for communication to occur, it has to be enabled in the control. This is accomplished by setting the 'BC' parameter (see table 1).

Setting the BC parameter to 0 disables communication.

Setting the BC parameter to 1 enables normal communication. While the battery is connected to the charger, information is transferred between the charger and the Tobi® PI on the battery including the battery temperature. In order for the charger to utilize the temperature, the temperature sensor must also be enabled. Refer to the preceding section on thermal sensor operation.

Setting the BC parameter to 2 enables normal communication as well as algorithm upload. In addition to the information transferred during normal mode, the charger also uploads and utilizes a charge algorithm from the Tobi® PI on the battery. This can be useful if multiple battery types or AH sizes are used on the same charger. Refer to the Tobi® PI manual for instructions on setting the charge algorithm. Note: If the communication between the charger and Tobi® PI fails, the charger utilizes its own algorithm settings to charge the battery.

CHARGE INDICATIONS

The following indications are not necessarily a result of a charger problem. They are typically caused by external problems such as AC line, poor battery conditions, connections, etc. If abnormal charge conditions are detected, the charge is terminated, the red FAULT indicator lights and the display shows the code:

DISPLAY	DESCRIPTION	POSSIBLE CAUSE
F0 SHORTED CELL #.#VC ##:##HM	Battery voltage did not reach 2.00 V/C within 30 minutes. #.#VC is the volts per cell at end of charge and ##:##HM is the charge time.	- Shorted Cell - Open diode - Low Charging amps - Low AC line voltage - Wrong size battery - Battery over-discharged
F1 SHORTED CELL #.#VC ##:##HM	Battery did not reach gassing voltage within the allowable time. #.#VC is the volts per cell at end of charge and ##:##HM is the charge time.	- Shorted Cell - Open diode - Low Charging amps - Low AC line voltage - Wrong size battery - Battery over-discharged
F2 HOT BATTERY ###°F #.#VC	Hot battery. The battery exceeded the NT temperature. ###°F is the battery temperature and #.#VC is the volts per cell at end of charge.	- Battery is overheated - Damaged thermal sensor - Faulty control board
F3 LOW VOLTS ###A #.#VC	Low battery voltage, less than 1.60 V/C at start up. ###A is the charger current and #.#VC is the battery volts per cell.	- Wrong size battery - Battery over-discharged - Voltage jumper setting incorrect
F4 HIGH VOLTS ###A #.#VC	High battery voltage, more than 2.40 V/C at start up. ###A is the charger current and #.#VC is the battery volts per cell.	- Wrong size battery - Battery fully charged - Voltage jumper setting incorrect
F5 NO DC CURRENT ###A #.#VC	No charging current to the battery. ###A is the current at the end of charge and #.#VC is the volts per cell at end of charge.	- Faulty AC line contactor - Open diode - Faulty resonant capacitor - Poor battery connections - Open cell - Faulty control board
F6 CHARGE ERROR ###A #.#VC	Charger current or voltage not what was requested by control. ###A is the current at the end of charge and #.#VC is the volts per cell at end of charge.	- Incorrect control setup - Poor battery connections or open Cell - Faulty HF module (HF chargers) - Faulty firing board or cable (CF chargers) - Faulty control board
F7 LONG CHARGE #.#VC ##:##HM	Long charge, the charger ran longer than the allowed time. #.#VC is the volts per cell at end of charge and ##:##HM is the charge time.	- Open diode - Low Charging amps - Low AC line voltage - Wrong size battery - Battery over-discharged
F8 CHARGER ON ###A #.#VC	Charger stayed on when control requested it to shut off. ###A is the charger current and #.#VC is the battery volts per cell.	- AC line contactor stuck on - Open shunt sense lead or loose connection - Incorrect control setup - Faulty control board
F9 BAD KEYPAD ###A #.#VC	Faulty keypad detected. One or more buttons are stuck on. ###A is the charger current and #.#VC is the battery volts per cell.	- Faulty keypad - Faulty control board
F10 HIGH CURRENT ###A #.#VC	Charging current exceeds 110% of shunt setting. ###A is the current at the end of charge and #.#VC is the volts per cell at end of charge.	- High charging amps or high AC line voltage - Incorrect shunt size - Open shunt sense lead or loose connection - Faulty control board
F11 TEMP ERROR 255°F #.#VC	No thermal sensor. #.#VC is the battery volts per cell.	- Missing or damaged thermal sensor - Thermal sensor enabled when not installed - Faulty control board
continued		

DISPLAY	DESCRIPTION	POSSIBLE CAUSE
M1 BIAS ERROR	HF module bias error.	- Low AC Volts - Bad HF Module
M2 HIGH DC VOLTS	HF module output DC volts high.	- Battery disconnected while charging - Wrong size battery (too many cells) - Bad HF module
M3 LOW DC VOLTS	HF module output DC volts low.	- Wrong size battery (too few cells) - Shorted battery cell(s) - Bad HF module
M4 HIGH AC VOLTS	HF module input AC volts high.	- High AC line
M5 LOW AC VOLTS	HF module input AC volts low.	- Low AC line
M6 OVERTEMP 1	HF module primary side over temperature.	- Fans blocked - Fans not running - Too much dust on heat sink
M7 OVERTEMP 2	HF module secondary side over temperature.	- Fans blocked - Fans not running - Too much dust on heat sink

Note: F3 and F4 clear automatically if the battery voltage falls within acceptable limits. All indications except F8, F9 and F10 can be cleared by disconnecting the battery. For F8, F9, F10 and HF Module Faults, correct the condition that caused the indication and disconnect the battery to clear the indication.

CAUTION: If F8 indication is showing, and the charger is providing current to the battery, remove AC power from the charger before disconnecting the battery.

F3 (LOW BATTERY) OVERRIDE

If battery voltage is below 1.6 volts per cell the charger does not start automatically. If this is due to an overly discharged battery of the correct voltage, the F3 indication can be manually overridden by pressing STOP while the F3 message (Low Battery) displays.

DISPLAYING ADDITIONAL CHARGE INFORMATION

The user can view many different parameters associated with a charge. By pressing an appropriate key, information such as charger run time or amp-hours returned can be viewed. The display times out after about 2 seconds and returns to the default display which is usually amps and v/c.

Display Software Version

To display the software version number press VER. The display shows '**SOFTWARE VERSION**' followed by '**SW:**' and the software version number (e.g. 2.00).

Display Charging Current

In most applications charging current is normally displayed. If charging current is not already being displayed, press AMPS to view. The display shows '**CHARGER DC AMPS**' followed by '**AA:**' and the charging current in amps. If the charge has completed or no battery is connected, the display shows '**CHARGE END AMPS**' followed by '**EA:**' and the end current for the last charge cycle.

Display Volts Per Cell

In most applications volts per cell is normally displayed. If volts per cell is not already being displayed, press VOLTS twice to view. The display shows '**BATTERY V/C**' followed by '**VC:**' and the battery volts per cell. If the charge has completed or no battery is connected, the display shows '**CHARGE END VOLTS**' followed by '**EV:**' and the end voltage for the last charge cycle.

Display Full Battery Voltage

To view battery voltage while charging, press VOLTS. The display shows '**BATTERY VOLTS**' followed by '**VV:**' and the full battery voltage.

Display Amp-Hours

To view amp-hours returned to the battery, press AH. The display shows '**ACCUMULATED AH**' followed by '**AH:**' and the amp-hours returned to the battery during the current charge or last charge cycle.

Display Total Charger Amp-Hours

To view the total amp-hours accumulated by the charger, press AH twice. The display shows '**TOTAL AH**' followed by the total amp-hours accumulated by the charger since the control was installed. The upper 4 digits are displayed in the left section of the display and the lower 4 digits are displayed in the right section of the display. For example, a display of '**1234 5678AH**' would indicate a total amp-hours accumulated of 12,345,678 Ah.

Display Time-of-Day Start Time

To view the time-of-day start time, press START. The display shows '**TIME OF DAY STRT**' followed by '**TS:**' and the time-of-day start time in hours and minutes. The time-of-day is in 24-hour format. Thus a start time of 4:30PM would be displayed as '**16:30**'. If the time-of-day start is not active, the display shows '**99:99**'.

Display Charger Run Time

To view charger run time, press TOC. The display shows '**CHARGE TIME**' followed by '**TC:**' and the time on charge in hours and minutes.

Display Charger Identification Number

Chargers that are part of a **TOBi® Battery Management System** have a unique identifying number. To view this ID number, press I.D. The display shows '**CHARGER ID NO**' followed by '**ID:**' and the charger ID number. If no number is set, the display shows '**9999**'.

Display Time of Day

To view the current time, press CLOCK. The display shows '**TIME OF DAY**' followed by '**TD:**' and the time-of-day in 24-hour format.

Display Battery Temperature in °F

To view the battery temperature in °F, press TEMP. The display shows '**TEMPERATURE (°F)**' followed by '**TM:**' and the current battery temperature in degrees F. Note: A thermal sensor or Tobi® PI must be installed and connected properly for the control to read and display temperature; otherwise the temperature is displayed as 255°.

Display Battery Temperature in °C

To view the battery temperature in °C, press TEMP twice. The display shows '**TEMPERATURE (°C)**' followed by '**TM:**' and the current battery temperature in degrees C. Note: A thermal sensor or Tobi® PI must be installed and connected properly for the control to read and display temperature; otherwise the temperature is displayed as 255°.

Display Percent Amp-Hours Returned

To view amp-hours returned as a percentage of the battery size press % RET. The display shows '**% AH RETURNED**' followed by '**PR:**' and the percentage of amp-hour capacity returned for the current or last charge cycle.

Display Trip Point

To view the cell voltage at which the battery is 80% charged, press 80%. The display shows '**80% TRIP POINT**' followed by '**TP:**' and the 80% voltage in volts per cell.

Display Previous Charge State

To display the previous charge state while an abnormal charge indication is shown, press 0. The display shows 'PREVIOUS CHARGE STATE' followed by 'PC:' and a 3 letter code indicating the charge state before the indication.

Perform Lamp Test

To check the display for bad segments press TEST with no battery connected. All segments in the display should light.

ADDITIONAL KEYPAD FUNCTIONS

The following additional keypad functions are available:

F3 (Low Battery) Override

Press STOP while the F3 message (Low Battery) displays.

Water Valve Test

Verify the watering parameter 'WA' is 'ON'. Press 7 and STOP simultaneously to toggle water valve on and off. If left on, valve turns off after 3 minutes.

Reset

Press 4, 5, and 6 simultaneously. Resets and restarts the processor.

Load Default Values

Disconnect battery. Press 1, 2, and 3 simultaneously. This removes all program changes and loads the default parameter values. The display shows 'NO ALGORITHM SET'. The control must then be re-programmed as described in 'PROGRAMMING' above.

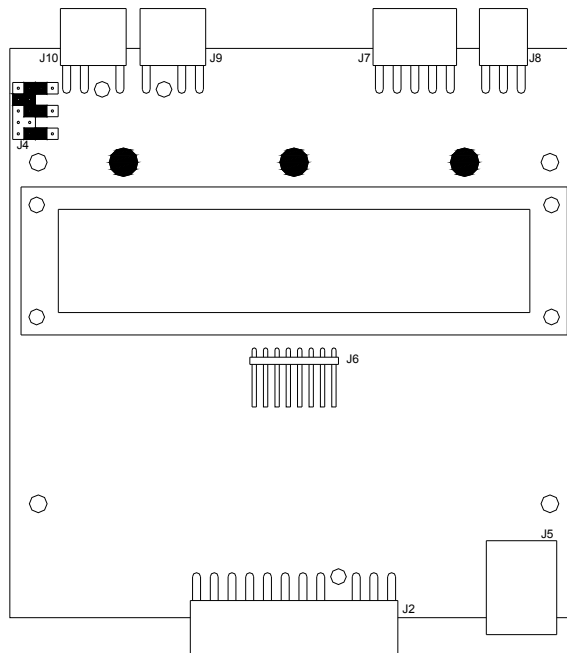


Figure 1. 046-0472 Control Layout

SECTION 3 – TROUBLESHOOTING & GENERAL MAINTENANCE

Caution: There are lethal voltages exposed when the charger is energized with the door open. Always disconnect the AC service voltage to the charger before opening the door. The following chart lists the most probable cause of a malfunction.

SYMPTOMS AND POSSIBLE CAUSES

3.1. No charging current, the control has no display.

POSSIBLE CAUSE

- A. Blown AC fuse.
- B. No AC service voltage.
- C. Incorrect AC voltage.
- D. Defective control board.

3.2. No charging current, control has a display.

POSSIBLE CAUSE

- A. Blown DC fuse.
- B. Open battery cell.
- C. Defective power module.

3.3. AC fuse blows.

POSSIBLE CAUSE

- A. Incorrect fuse rating.
- B. Incorrect AC voltage.
- C. Loose connection in AC circuit.
- D. Shorted power module.

3.4. DC fuse blows.

POSSIBLE CAUSE

- A. Reversed battery connector.
- B. Incorrect fuse rating.
- C. Shorted power module.

3.5. Excessive water loss in battery.

POSSIBLE CAUSE

- A. Charger amp-hour rating exceeds the battery amp-hour rating.
- B. Battery has defective cells.

3.6. Low specific gravity at the end of the charge cycle.

POSSIBLE CAUSE

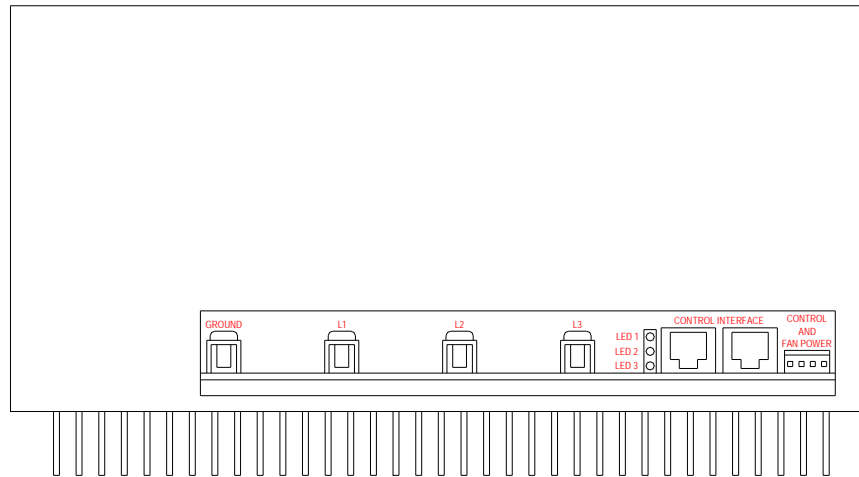
- A. Battery was over-discharged.
- B. Charger amp-hour rating is less than the battery AH rating.
- C. Battery has defective cells.
- D. Battery has been over-watered.

3.7. Charger does not turn off when the control terminates the charge cycle.

POSSIBLE CAUSE

- A. Defective control.

3.8 Module LED Status indicators



HF Module Connector and LED Locations

(*Note modules on the bottom shelf are mounted upside down)

Code	Condition	LED 1	LED 2	LED 3	Possible Cause
na	Module OK. Not Charging	ON	OFF	OFF	No Battery Connected Control Interface Cable Disconnected
na	Module Charging	ON	ON	ON	Normal Condition
1	Bias Fault	OFF	OFF	OFF	No or Low AC Line
2	Output Over-Voltage	ON	OFF	BLINK	Battery Disconnected While Charging Wrong Size Battery (too many cells)
3	Output Under-Voltage	ON	OFF	PULSE	Wrong Size Battery (too few cells) Shorted Battery Cell(s)
4	Input Over-Voltage	ON	BLINK	OFF	High AC Line
5	Input Under-Voltage	ON	PULSE	OFF	Low AC Line
6	Primary Side Temperature Fault	ON	ON	OFF	Fans Blocked Fans Not Running Too Much Dust On Heat Sink
7	Secondary Side Temperature Fault	ON	OFF	ON	Fans Blocked Fans Not Running Too Much Dust On Heat Sink

3.9 General Maintenance

The charger requires a minimum of maintenance. Connections and terminals should be kept clean and tight. The charger should be periodically cleaned with an air hose to prevent any excessive dirt build up on components. Care should be taken not to bump or move any adjustments during cleaning. Make sure that both the AC lines and the battery are disconnected before cleaning. The frequency of this type of maintenance depends on the environment in which this unit is installed. If any cabinet sheet metal panels are removed for cleaning, be certain they are properly reinstalled upon completion.

SECTION 4 – REPLACEABLE PARTS

4.1 Ordering Information

The following information must be supplied when ordering a replacement part from your service agent in order to ensure that the correct part is supplied:

- A. Model or Spec. number of charger (Located on charger data plate)
- B. Serial number of charger (Located on charger data plate)
- C. Description of part

4.2 Recommended Spares

The quantity of spares stocked should be increased as the number of chargers increases. The following chart is the minimum quantity recommended per model for multiple charger installations:

<u># OF CHARGERS</u>	<u># OF SPARE PARTS KITS</u>
1-3	1
4-10	2
11-25	3
26-50	4
51-100	5

<u>SCHEMATIC REF</u>	<u>DESCRIPTION</u>	<u>QUAN. USED</u>	<u>QUAN. RECOMMENDED</u>
DCF	DC FUSE	1	1
CONTROL	CONTROL BOARD	1	1
HF MODULE	HF POWER MODULE	1 TO 4	0

4.3 Spare Parts List

<u>Part Number</u>	<u>Description</u>
<u>Controls</u>	
046-0472	16 Button control
020-0461B	Label/Keypad 472 control
<u>Fan</u>	
019-0352	Fan
<u>DC Fuse</u>	
011-0243	80A 150VDC Fuse
011-0045	150A 150VDC Fuse
011-0046	200A 150VDC Fuse
011-0047	250A 150VDC Fuse
011-0048	300A 150VDC Fuse
011-0113	350A 150VDC Fuse
011-0049	400A 150VDC Fuse
011-0062	500A 150VDC Fuse

